

# PERFECT PACKAGING SOLUTIONS

Minigrip® zipper bags and bags with unique resealable mechanisms

MINIGRIP®



JOKA PLASTIC-EMBALLAGE A/S

A PLASTIC



# BAG MADE BY JOKA IS NOT "JUST" A PLASTIC BAG

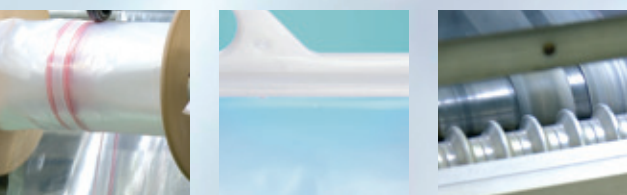
JOKA Plastic-Emballage A/S has pioneered in development and production of unique packing solutions. In 1949, JOKA was one of the first companies in Denmark to offer packing solutions in what was, at the time, a revolutionary material – plastic. Its unique qualities quickly revolutionized the packing industry. Now it is impossible to imagine a society without plastic packaging.

In 1961, JOKA introduced the unique Minigrip® zipper bag, which can be resealed again and again. Then the Handi-Bag® carrier bags, with casted carrier handles, and many other specialized products were introduced. Today, JOKA manufactures bags and packaging to suit any need, using the newest printing

techniques available, ensuring that JOKA bags have the highest quality profile print in the right colors.

JOKA is 100% Danish owned – a modern company with a highly developed production facility with a factory in Nakskov, Denmark, and a sales department in Holte, Denmark, in Malmö, Sweden and in Oslo, Norway. From these offices, skilled experts develop tailor-made packing solutions for companies throughout Scandinavia and the Baltic's.

The majority of JOKA's products are made from Polyethylene (PE), which is approved for packaging food, and which is easily decomposed after incineration.





## JOKA BAGS AS PACKAGING

A neutral, resealable plastic bag provides easy storage for its contents. It makes no difference whether for small or large products, few or many....

Certain bag sizes are perfect for storing items sold by weight, or for presenting a simple, eye-catching arrangement in a display case or for hanging.

The possibilities are endless.

JOKA's knowledge and expertise concerning optimal use of plastic bags for packing ensures competent advice – whether for use of standard bags or production of special bags. JOKA can also advise on how to use plastic bags in the flow of production or deliver finished bags for automated packing machines.

We can also deliver zippers for existing packing machines.

Contact JOKA and let our consultants offer skilled advice on how our vast range of products can meet your specific needs. Or order product samples or brieflets to learn more about products that interest you.

**JOKA offers day-to-day delivery of our standard sized bags.**



## JOKA BAGS FOR MARKETING PURPOSES

A JOKA zipper bag or bag with casted handles can do more than offer basic storage.

It can also provide successful marketing value – as part of a sales campaign or as ambassador for companies or products.

A well-designed bag is used again and again – and serves as a reminder long after it has served its initial purpose.

For packaging, for carrier bags or for other purposes, JOKA delivers bags that can provide strong consumer communication – with text, drawings, photos, etc. in the best print quality.

Our sales department can provide many examples of individual solutions and the best use of our standard and specially manufactured bags. Tailor-made to suit your requirements, budget and wishes.

Contact JOKA for samples, or visit our gallery at [www.joka.dk](http://www.joka.dk) under "Inspiration".

Special bags in your own design can be ready for delivery in 3-6 weeks.



HANDI-BAG®



TAPEGRIP®

THE UNIQUE CARRIER BAG FOR GREATER VOLUME, WITH CASTED CARRIER HANDLE OR HOOK

**The Handi-Bag® is no less genius than the Minigrip®. It is just as economic and practical - but meant for the slightly heavier tasks.**

The Handi-Bag® has a specially designed, casted carrier handle or a hook, which, with symmetric snaps ensures that the bag withstands hard stress from within and from the outside environment. This means that the bag will not open accidentally – yet it is still easy to open and close - over and over.

The Handi-Bag® is suitable for industrial sales packaging or as an exclusive carrier bag.

The Handi-Bag® can be delivered in several standard sizes - straight from stock, with a transparent or colored carrier handle or hook. It can also be produced in any size to suit individual needs, wishes and requirements.

Choose from colored or transparent polyethylene in 0.05 mm to 0.12 mm thickness, with print in up to 6 colors on one, or both sides.

TAPEGRIP® IS A GOOD, ECONOMICAL SOLUTION IF A SEALED, SIMPLE BAG IS NEEDED

Tapegrip® bags are ideal for magazines, catalogues, textiles, gifts, etc. Tapegrip® is made with a flap at the bottom and a permanent or resealable adhesive tape strip on the flap.

Tapegrip® can be produced in either polyethylene or in the high gloss material, polypropylene.

Tapegrip® can be delivered with a bottom pouch or with a hook for hanging, as wicket bags or with a header with

room for print and a hole for hanging.

Tapegrip® can be delivered in 20 standard sizes, in polypropylene, clear without print, or tailor-made in either polypropylene or polyethylene.

Choose between colored or transparent polyethylene and polypropylene, from 0.05 mm thickness, with print in up to 6 colors on both sides.



MINIGRIP®

THE UNIQUE ZIPPER BAG WHICH CAN BE OPENED AND CLOSED – OVER AND OVER

The Minigrip® zipper bag is well-known by everyone for its simple and genius construction. Everywhere in business, the Minigrip® has gained terrain as an economical and practical packing solution – for small and large products alike.

Decades of product development have been put into the Minigrip® bag and more than 200 patents provide the basis for the bag known today. The characteristic double red colorline signals original Minigrip® - and our assortment consists of more than 45 standard designs,

ready for immediate delivery from our stock.

Special editions of Minigrip® bags are offered in all possible sizes, adjusted to any type of product and specification. Does your task require Minigrip® bags with a hook, with header, flap, and an open bottom - or maybe even with a kangaroo-pouch?

Choose from colored or transparent polyethylene in 0.05 mm to 0.09 mm thickness, and print in up to 6 colors on one side or 4 colors on one side and 2 colors on the other.



ZIPTIGHT®

THE ZIPPER BAG WITH RANDOM PLACEMENT OF ZIPPER

ZipTight® is the ideal zipper bag for multi-colored print. The zipper can be placed to fit the print and the bag's design.

ZipTight® can also be delivered as carrier bags with a zipper under the carrier handle and with a bottom pouch – or with the zipper at the bottom, a tear-off perforation and open top. It is also possible to order blocked ZipTight® bags, which are blocked in a set amount and can be hung on display to be torn off and used. Ideal for self-service solutions.

ZipTight® is a versatile and tailor-made solution, made to suit any need. ZipTight® is therefore not available as a standard product.

Choose between colored or transparent polyethylene, polypropylene or laminate, from 0.06 mm to 0.15 mm thickness. Print in up to 6 colors on both sides from top to bottom – and with a hole for hanging, flying hole, carrier handle or ventilation holes.

# MINIGRIP® STANDARD BAGS

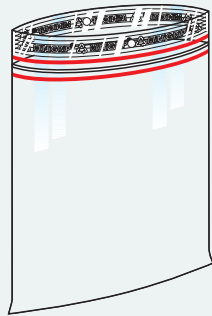
## MINIGRIP® STANDARD BAGS

Delivered in more than 40 standard sizes with a hole for hanging, with or without white writing panels and in 0.05 mm or 0.09 mm thickness. See the detailed delivery chart on the following pages.

Minimum order of 1,000 bags per size.

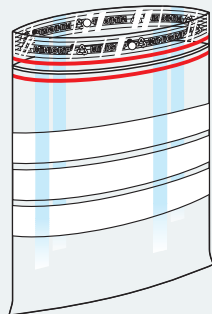
Thickness: 0.05 mm	
Article no.	Width x length Inner measurements
11-02	55 x 65
11-03	40 x 60
11-04	60 x 80
11-06	60 x 250 Cutlery
11-08	70 x 100
11-09	70 x 150
11-12	80 x 120
11-14	90 x 190
11-15	100 x 100
11-16	100 x 150
11-20	120 x 180
11-22	130 x 130 CD
11-24	150 x 180
11-25	150 x 200
11-28	150 x 250
11-29	150 x 300
11-32	160 x 120
11-34	170 x 230 A5
11-36	175 x 250
11-40	175 x 300
11-43	200 x 250
11-44	200 x 300
11-48	200 x 350
11-52	230 x 320 A4
11-56	250 x 350
11-58	275 x 450
11-59	300 x 400

WITH 3 WHITE WRITING PANELS	
Article no.	Width x length Inner measurements
11-60	70 x 100
11-61	60 x 80
11-62	80 x 180
11-63	70 x 150
11-64	100 x 150
11-65	80 x 120
11-66	40 x 60
11-68	120 x 180
11-72	150 x 200
11-74	200 x 300
11-75	170 x 230 A5
11-76	150 x 250
11-77	175 x 300
11-78	230 x 320 A4



### WITHOUT PRINT

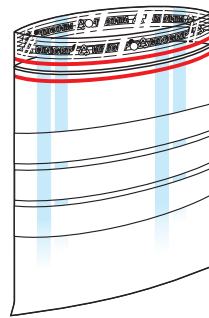
Thickness 0.05 mm  
With hole above zipper (diameter 6 mm) for hanging. Good for spare parts and small items such as nails, screws, bolts, electronic components, computer accessories, labels, etc.



### WITH WHITE WRITING PANELS

Thickness 0.05 mm  
With hole above zipper (diameter 6 mm) for hanging. Good for products that need labelling, item numbers, etc. and for refrigerating and freezing meat, vegetables, berries, etc.

MINIGRIP® STANDARD BAGS CAN BE DELIVERED IMMEDIATELY FROM STOCK



### WITH WHITE WRITING PANELS, IN EXTRA DURABLE QUALITY

Thickness 0.09 mm  
With a hole above the zipper (diameter 6 mm) for hanging. Good for spare parts, nails, screws and items with sharp edges or heavier items. Very durable quality.

Thickness: 0.09 mm	
Article no.	Width x length Inner measurements
11-80	100 x 150
11-84	150 x 200
11-88	150 x 250



### BLACK MINIGRIP® ZIPPER BAG

Thickness 0.05 mm  
Provides maximum protection against light. With a hole above the zipper (diameter 6 mm) for hanging.

### RED, YELLOW, GREEN, BLUE & BLACK COLOURED MINIGRIP®

Thickness 0.07 mm  
Without red colorline, completely colored. All 4 colors are made in 2 standard sizes: A5: 160x230 mm and A4: 230x320 mm. With a hole above the zipper for hanging. Minimum order of 1,000 bags per type.

Thickness: 0.05 mm	
Article no.	Width x length Inner measurements
11-94	100 x 150
11-95	250 x 300
11-96	150 x 250

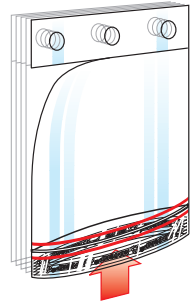


# MINIGRIP® SPECIAL BAGS

## MINIGRIP® SPECIAL BAGS

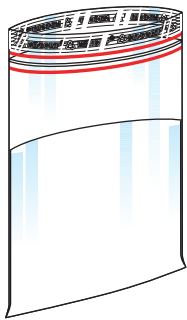
Are made in all sizes to meet special needs, wishes and regulations. Choose between colored and transparent polyethylene in 0.05 mm to 0.09 mm thickness with print in up to 6 colors on one side or 4 colors on one side and 2 on the other.

Minigrip® bags can be tailor-made for special requirements. Width 40-550 mm, length 50-570 mm. Sizes and thickness shown on the chart.



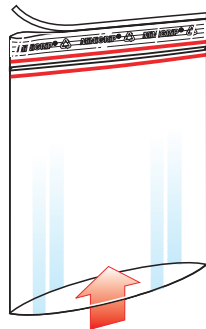
## BLOCKED PICK & MIX

Blocked Minigrip® bags delivered in bundles of 50 bags. Used for sales displays and hanging on a sales rack.



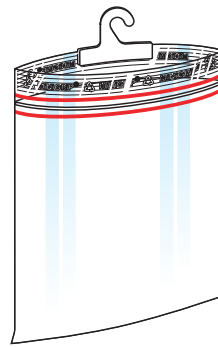
## KANAGROO POUCH

Minigrip® kangaroo pouch bag. The pouch can be used to hold information about the contents of the bag. Made in all sizes.



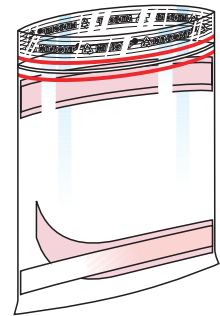
## PILFERPROOF

Minigrip® bag with perforated line above the zipper. Delivered with open bottom (with or without flap) so the bag can be filled manually. Hygienic and securely sealed.



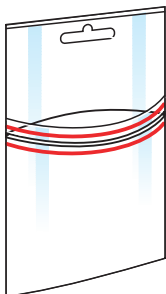
## HOOK

Minigrip® bag with 50 mm hook for hanging.



## WITH TAPE

Minigrip® bag with tape made in all sizes with up to 4 tape strips on one side. Sticks on cardboard boxes, etc. for receipts, instructions, etc. Choose resealable or permanent tape.



## WITH HEADER

Minigrip® bag with zipper and header for logo print. With Euro hole (diameter 6/32) for standard hanging. Ideal for self-service.



## THERMOPRINT

Minigrip® with thermo print delivered in all standard sizes with 1 color print, for ex. logo. Can be ordered in small quantities, as few as 2,000 bags, with no artwork costs.



## PRINT

Minigrip® bags with print can be made in all sizes on order, with up to 6 colors on one side, with up to 4 colors on one side and 2 on the other.



## BIO MINIGRIP®

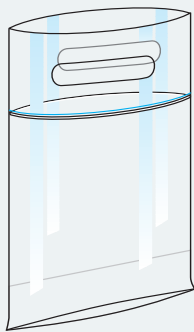
Bio Minigrip® is the original Minigrip® bag in 100% biodegradable plastic. The bags are durable, flexible and they have good quality print and are approved for packaging food. Made in all sizes with up to 6 colors print.

## ZIPTIGHT® ZIPPER BAGS

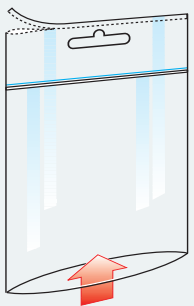
ZipTight® zipper bag with random placement of zipper. From carrier bags with the zipper under the handle and with a bottom pouch – to a zipper placed at the bottom with perforation lines and an open top.

ZipTight® is produced in different types of plastic, polyethylene, polypropylene or laminate, or as Bio. ZipTight® zipper bags can be delivered with print in up to 6 colors on both sides from top to bottom – and with a hole for hanging, flying hole, handle or ventilation holes. Delivered with neutral zipper in all sizes.

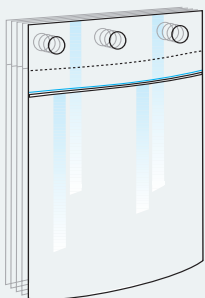
ZipTight® can also be delivered as blocked bags. The bags are blocked in a certain amount to be hung on display, or to be torn off and filled. Ideal for self-service solutions.



**ZIPTIGHT® SPECIAL BAG**



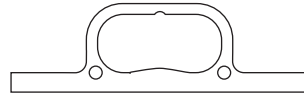
**ZIPTIGHT® PILFERPROOF**



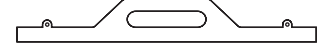
**ZIPTIGHT® BLOCKED**



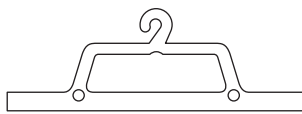
**MODEL H 450 EXTRA DURABLE**  
4-snap  
450 mm with hidden snaps



**MODEL D-A**  
2-snap A  
150 mm, 200 mm, 250 mm



**MODEL H EXTRA THICK**  
4-snap  
420 mm, 480 mm, 600 mm



**MODEL H-T with HOOK**  
3-snap A  
200 mm

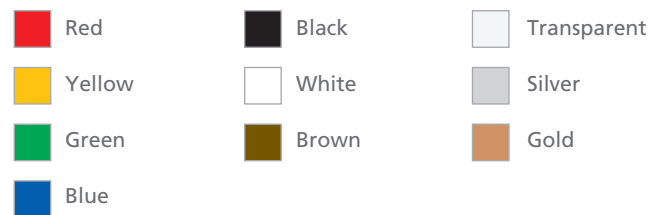


**DOUBLE HOOK**  
Ø 10 mm. 2-snap  
120, 150, 175, 215

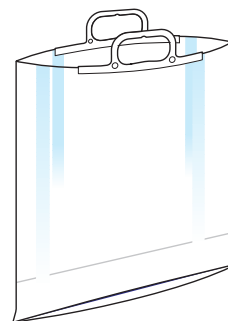


**DOUBLE HOOK, LARGE**  
Ø 28 mm. 4-snap A  
160, 200, 250

Hooks and handles can be ordered in the following colors:



**HANDI-BAG®**  
With print and handle.  
Model D-A.



**BOTTOM POUCH**  
Shown here with handle.  
Model D-A.



**BIO HANDI-BAG®**  
Handi-Bag® with handle, now in 100% biodegradable plastic. The bags are durable, flexible and have good quality print and are approved for packaging food. Made in all sizes with up to 6 colors print.

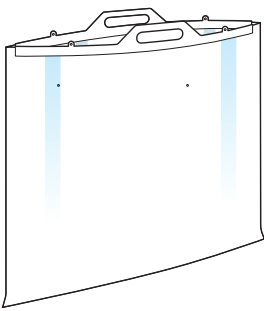
# HANDI-BAG® CARRIER BAGS

## HANDI-BAG® CARRIER BAGS

Can be produced in any size to suit any need, wish or requirement. Choose between colored or transparent polyethylene in 0.06 to 0.12 mm thickness with print in up to 6 colors on one or two sides. The bags are delivered with transparent or colored carrier handle/hook in widths and models, as illustrated – all handles are in two pieces and have asymmetrical snaps that do not open accidentally.

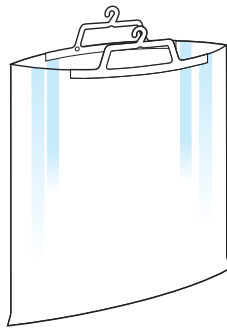
## SPECIAL BAGS

Are produced in any size and thickness with different types of carrier handles and hooks. Can be made in your own special design.



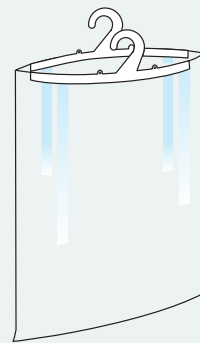
### DURABLE MODEL H

Carrier handle model H in extra durable material with 4 snaps. For bags wider than 430 mm.



### CARRIER HANDLE & HOOK

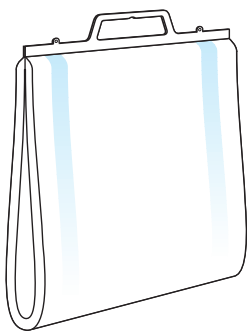
Carrier bag with carrier handle and hook. Model H-T can be shortened to 150 mm.



### HOOK BAG

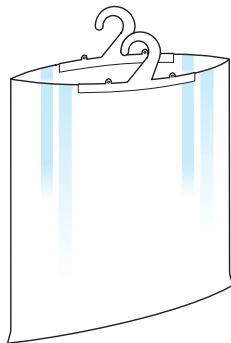
With natural double hook.

Hook bags 0.06 mm	
Article no.	Size in mm Width x length Inner measurements
12-50	235 x 350
12-54	240 x 410
12-56	260 x 430
12-58	320 x 420



### FOLDING BAG

Made in durable plastic (0.08 mm) with a carrier handle on 600 mm size. Delivered with print.



### LARGE/SMALL HOOK

Bags with double hook in diameter 10 mm or 28 mm sizes. Good for shirts, craft supplies, etc.



### FRUIT BAG

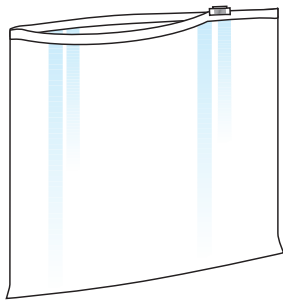
With holes and carrier handle.

Fruit bags 0.06 mm with ventilation holes and green or natural carrier handle			
Article no.	Size in mm Width x length Inner measurements	weight   handle	
		12-62	250 x 330
12-63	250 x 330	1,5kg	nat.
12-70	246 x 350	2kg	green
12-71	246 x 350	2kg	nat.
12-64	250 x 0/400/60	3kg	green
12-65	250 x 0/400/60	3kg	nat.

JOKA EQUALS TO  
ALL TYPES OF  
PLASTIC BAGS

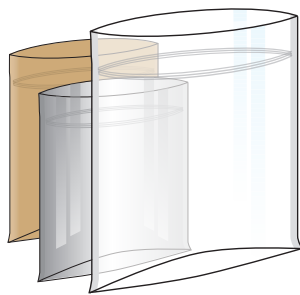


## MORE JOKA PRODUCTS



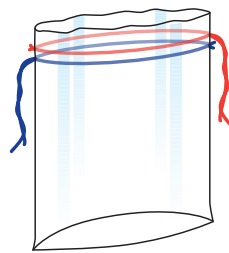
### SLIDERBAGS IN PP

Zipper bags with plastic slider. Clear polypropylene bags with an exclusive and easy closing device. Delivered in 10 standard sizes or as special bag in all sizes with or without print.



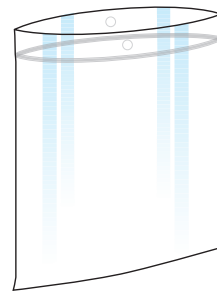
### LAMIGRIP®

Barrier tight zipper bags with stand up pouch ( stand-up bottom ) and durable zipper. Delivered in PET/PE transparent, PET/ALU in aluminum, and ALU/Paper in natural brown paper with aluminum inside. Delivered in 16 standard sizes or as special bag in all sizes with our without print, or colored.



### CORDOGRIP®

Bag with drawstring closure in either polyethylene or polypropylene. Delivered in 4 standard sizes in PE with white/blue drawstrings, or as special bags in all sizes, in PP or PE, with our without print, with drawstrings in any color, with flap or bottom pouch, etc.



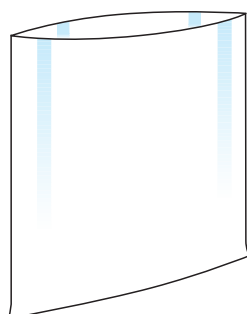
### FLEXAGRIP®

Zipper bags in glossy polypropylene, with neutral zipper. Delivered in 11 standard sizes in 0.075 mm polypropylene with hole for hanging, or as special bag with random placement of zipper, with print, with euro hole, with tear off perforation above the zipper (to prevent theft), with hook, etc.



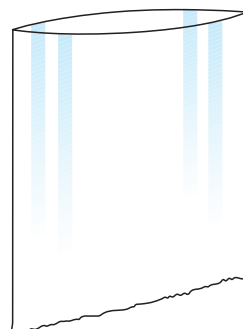
### CARRIER BAGS

With punched out, reinforced or patch carrier handle. Delivered with or without print, and with or without bottom pouch.



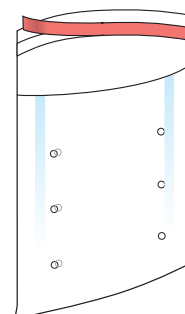
### SIDE WELDED BAGS

Plano, delivered with or without print.



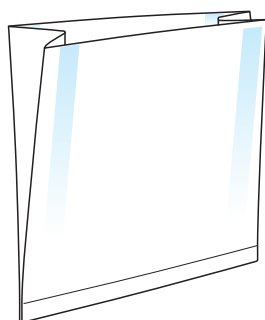
### BOTTOM WELDED BAGS

Made in sizes to match the product.



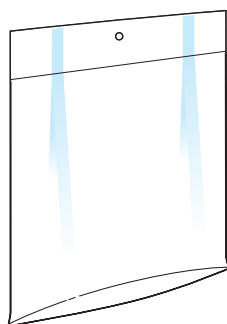
### BAGS WITH TAPE

Resealable or permanent tape.



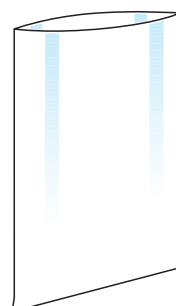
### SEAMED BAGS

Made in all sizes to match the product.



### BAGS WITH TWO WELDED SIDES

Delivered in all sizes. Good for display.



### SACKS

Very large plastic bags. Made in all sizes and thicknesses.



## 1 MILLION BAGS PRODUCED DAILY



The basic material for manufacturing the unique JOKA bags is plastic granulate, which is constantly led to nozzles in the extrusion machines.



8 large tanks with 250 tons of plastic granulate are located outdoors and placed in direct connection with the extrusion machines in the production halls.



Plastic film is blown from the nozzles in an endless stream for further processing. The special zippers are an integrated part of the extrusion process, during production of Minigrip® bags.



During production of standard Minigrip® bags with writing panels, the white panels are printed on the film, and the film is rolled up on cardboard cores and stored in temporary storage ready for confectioning into the required widths.



The rolls of Minigrip® zipper bags in temporary storage are ready for printing and converting. The temporary storage, stores about one month's production and ensures flexible and fast delivery.



Finished standard Minigrip® bags, ready for day-to-day delivery.

**JOKA's 5,000 sq. meter factory in Nakskov, Denmark is a modern Danish company with a highly developed and flexible production facility. Skilled employees tailor and deliver packaging solutions to our thousands of customers in Scandinavia, Holland, Poland, Slovakia and the Baltic's.**

2-3 million meters of plastic film is always in store, ready to manufacture special bags, and in the finished storage hall, 25-30 million bags are ready for quick, day-to-day delivery.

Flexoprint rotation machines are used for high quality printing in up to 6 colors on the bags.

The large production machines are so flexible that we can offer day-to-day delivery of standard zipper bags, even

in small orders of 1,000 bags – and as few as 2,000 bags with thermo-print.

The majority of JOKA's products are made from polyethylene and polypropylene, which are approved for packaging food, and which is easily decomposed after incineration.



Rolls of Minigrip® are taken from temporary storage and printed with the customer's own design, then converted and welded in the required sizes.



When the printed bags are converted, they are ready to be packed and delivered.



Carrier handles for Handi-Bag® bags are casted in different sizes and colors on special machines. Then they are assembled in sets to be mounted later.



One workflow manages welding the Handi-Bag® carrier handles and confectioning in different sizes. The white "snakes" are an endless row of transparent handles.



The finished Handi-Bag® bags are ready to be packed. Here the bags are neutral – if the bags need to be printed, the film is brought to the printing machine before welding the handles and converting.



JOKA - PIONEER IN DEVELOPMENT  
AND PRODUCTION OF  
UNIQUE PACKING SOLUTIONS



SALES & ADMINISTRATION

**JOKA Plastic-Emballage A/S  
Denmark**

Øverødvej 5, 1. sal  
DK-2840 Holte  
Denmark

Phone +45 45 66 36 40  
Fax +45 45 66 36 50  
E-mail: [minigrip@joka.dk](mailto:minigrip@joka.dk)  
[www.joka.dk](http://www.joka.dk)

**JOKA Plastic-Emballage AS  
Sweden**

Mailing address:  
Bacsippevägen 21  
SE-236 35 Höllviken  
Sweden

Phone +46 40 15 90 65  
Fax +46 40 15 63 41  
E-post: [minigrip@joka.se](mailto:minigrip@joka.se)  
[www.joka.se](http://www.joka.se)

**JOKA Plastic-Emballage A/S  
Norway**

Mailing address:  
Reineveien 63  
No-1454 Fagerstrand  
Norway

Phone +47 9941 8172  
E-mail: [mh@joka.no](mailto:mh@joka.no)  
[www.joka.no](http://www.joka.no)

PRODUCTION & STORAGE:

**JOKA Plastic-Emballage A/S**

Linkøpingvej 2  
DK-4900 Nakskov  
Denmark