



Bringing Your Creative Vision to Life



LuxePack 2013 Special Edition

Innovative Packaging Solutions...for the beauty and personal care industries

# CSI Overview

## Manufactured, Just in Time

Since 1978, we are a US Based manufacturer and distributor of innovative packaging solutions for the Beauty and Personal Care Industries

- Single and double wall jars and closures
- Custom cosmetic components – national leader in mechanical pencils and nail closure design and manufacturing



### Full Service Injection Molding

- Short (6) week average lead times
- Two shot capability
- Versatile Press Sizes
- Short Run Capability
- Engineering, Commodity and Fully Biodegradeable Resins

### State of the Art Mold Design and Tool Shop

- Tool Design and Mold Building on site
- In House mold repair and spare part manufacturing
- Product Prototype department with samples in days

### One Stop Shop with Decorating and Assembly

- Design Services
- Silk Screening
- Top Stamp and Hot Stamp Banding
- Offset Plating and Printing
- Cap Lining
- Other Custom Capabilities
- Layer Packing
- Custom Packing and Shipping to your specifications

To place an order or get more information, please contact your CSI Sales and Customer Service Representative:

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Oxnard, CA 93030  
Phone (805) 487-6698  
Fax (805) 487-1967  
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**www.CSILLC.com**



# CSI Custom Components

## US Based Design Build Capability

For over 30 years, we've helped the beauty and personal care industry save time, reduce costs, improve product quality, and build brand equity through precision tooling and manufacturing, just-in-time delivery and consistent innovations.

We provide comprehensive in-house design and engineering services, prototyping and world-class manufacturing capabilities that have continuously delivered quality products that have exceeded our customers' expectations.

Great tools make great products. Our mold design and build experience in the US and worldwide sets the industry standard for the highest quality injection molds. Quality is forefront on every project and we understand your brand strength lies in the smallest of details. We take pride in being responsive to your needs and ensuring that consistent quality is the only acceptable standard.



## FIORE Jars

# Functional Can Still Be Elegant

*the FIORE line from Cosmetic Specialties International*



## FIORE Jar

Part #	Capacity	Part Description
CSI-59-Fiore	59ml	Fiore Jar
CSI-118-Fiore	118ml	Fiore Jar
CSI-237-Fiore	237ml	Fiore Jar
CSI-237-Fiore-IMF	237ml	Fiore Jar In-mold Frosted

### Part Material

Jar	PP
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## CSI Double Wall Jars



- All CSI liners are manufactured utilizing polypropylene for the highest degree of chemical resistance
- Available in all colors. Contact customer service for your decorating options

### Straight Base Double Wall Jars

Capacity		1/4 oz 7ml	1/2 oz 15ml	1 oz 30ml	2 oz 60ml	2 oz 75ml	3.5 oz 105ml	4 oz 120ml	4 oz 120ml	6 oz 180ml	8 oz 240ml
Size		33mm	48mm	53mm	58mm	70mm	70mm	58mm	70mm	70mm	89mm
<b>Shell Liner</b>											
PP	PP		•	•	•	•			•	•	•
PS	PP		•	•	•			•	•	•	

\* Available in Single Wall PP Only



### Round Base Double Wall Jars

Capacity		1/4 oz 7ml	1/2 oz 15ml	1 oz 30ml	2 oz 60ml	2 oz 75ml	3.5 oz 105ml	4 oz 120ml	4 oz 120ml	6 oz 180ml	8 oz 240ml
Size		33mm	48mm	53mm	58mm	70mm	70mm	58mm	70mm	70mm	89mm
<b>Shell Liner</b>											
PP	PP			•	•				•		•
PS	PP		•	•	•				•		•

## CSI Double Wall Jars



- All CSI liners are manufactured utilizing polypropylene for the highest degree of chemical resistance
- Available in all colors. Contact customer service for your decorating options

### Straight Base In-Mold Frosted Jars

Capacity		1/4 oz 7ml	1/2 oz 15ml	1 oz 30ml	2 oz 60ml	2 oz 75ml	3.5 oz 105ml	4 oz 120ml	4 oz 120ml	6 oz 180ml	8 oz 240ml
Size		33mm	48mm	53mm	58mm	70mm	70mm	58mm	70mm	70mm	89mm
<b>Shell Liner</b>											
PP	PP			•	•	•			•		•
PS	PP		•	•	•				•	•	•

### Round Base In-Mold Frosted Jars

Capacity		1/4 oz 7ml	1/2 oz 15ml	1 oz 30ml	2 oz 60ml	2 oz 75ml	3.5 oz 105ml	4 oz 120ml	4 oz 120ml	4 oz 120ml	6 oz 180ml
Size		33mm	48mm	53mm	58mm	70mm	70mm	58mm	70mm	89mm	70mm
<b>Shell Liner</b>											
PP	PP		•		•				•	•	
PS	PP		•	•	•				•	•	



### Specialty Pumpkin Jars

Capacity		1/4 oz 7ml	1/2 oz 15ml	1 oz 30ml	2 oz 60ml	2 oz 75ml	3.5 oz 105ml	4 oz 120ml	4 oz 120ml	6 oz 180ml	8 oz 240ml
Size		33mm	48mm	53mm	58mm	70mm	70mm	58mm	70mm	70mm	89mm
<b>Shell Liner</b>											
PP	PP										•

## CSI Low Profile Double Wall Jars



- Palm-sized ergonomic grip
- Slim profile and wide mouthed for easy product access
- Sleek silhouette for function, style and shelf presence

### Low Profile Straight Base Double Wall Jars

Capacity		1 oz 30ml	2 oz 60ml	4 oz 120ml
Size		58mm	70mm	89mm
Shell Liner				
PP	PP			
PS	PP		•	•
SAN	PP		•	•

### Low Profile Round Base Double Wall Jars

Capacity		1 oz 30ml	2 oz 60ml	4 oz 120ml
Size		58mm	70mm	89mm
Shell Liner				
PP	PP		•	
PS	PP		•	•
SAN	PP		•	•

### Low Profile Straight Base In-Mold Frosted Jars

Capacity		1 oz 30ml	2 oz 60ml	4 oz 120ml
Size		58mm	70mm	89mm
Shell Liner				
PP	PP		•	
PS	PP			
SAN	PP			

### Low Profile Round Base In-Mold Frosted Jars

Capacity		1 oz 30ml	2 oz 60ml	4 oz 120ml
Size		58mm	70mm	89mm
Shell Liner				
PP	PP		•	•
PS	PP		•	•

## CSI Post Industrial Resin Double Wall Jars



- Made from recycled plastic material minimizing the use of new raw products
- Cleaned to highest standards making resin perfectly safe for cosmetics and skincare products
- Same material profile as standard polypropylene

### Post Industrial Resin In-Mold Frosted Straight Base Jars

Capacity		1/2 oz 15ml	1 oz 30ml	2 oz 60ml	2 LP 60ml	4 oz 120ml	4 oz LP 120ml	8 oz 240ml
Size		48mm	53mm	58mm	70mm	70mm	89mm	89mm
Shell Liner								
PIR	PIR		•	•	•	•		•

### Post Industrial Resin In-Mold Frosted Round Base Jars

Capacity		1/2 oz 15ml	1 oz 30ml	2 oz 60ml	2 LP 60ml	4 oz 120ml	4 oz LP 120ml	8 oz 240ml
Size		48mm	53mm	58mm	70mm	70mm	89mm	89mm
Shell Liner								
PIR	PIR		•		•	•	•	•

## CSI Specialty Closures



Dome Symetrical  
Dispensing Cap

- All caps available in PP
- BPA and Phthalate free
- Specialty closures are available to be used with a variety of alternate packaging such as bottles and tubes

### Specialty Closure Specifications

	Size
<b>Dome Symetrical Dispensing Cap</b>	<b>24/410</b>

## CSI Specialty Closures



### Aluminum Brush Silver Jar Cap

Part #	Size	Part Description
CSI-AAC-001	40/400	Aluminum Brush Silver Jar Cap
CSI-AAC-002	48/400	Aluminum Brush Silver Jar Cap
CSI-AAC-003	53/400	Aluminum Brush Silver Jar Cap
CSI-AAC-004	58/400	Aluminum Brush Silver Jar Cap
CSI-AAC-005	70/400	Aluminum Brush Silver Jar Cap
CSI-AAC-006	83/400	Aluminum Brush Silver Jar Cap
CSI-AAC-007	89/400	Aluminum Brush Silver Jar Cap

## CSI Caps and Sealing Discs



- All caps available in PP
- BPA and Phthalate free
- Cap decoration options include hot stamping, lining, banding and offset

### Caps Specifications

	33mm	48mm	58mm	70mm	89mm	53mm
<b>Straight Side</b>	•	•	•	•	•	•
<b>Smooth High Straight Side</b>			•	•	•	
<b>Smooth Dome</b>	•	•	•	•	•	•
<b>Smooth High Dome</b>			•	•		
<b>Ribbed</b>					•	
<b>In-Mold Frosted Dome</b>			•	•		
<b>In-Mold Frosted Straight Side High</b>					•	



- Sealing discs feature a unique and durable insert tab
- Ensures your products remains pristine until it reaches your customers

### Sealing Discs Specifications

	48mm	53mm	58mm	63mm	70mm	89mm
<b>Sealing Discs</b>	•	•	•	•	•	•

## Over-molded Jars



### Over-molded Jar

Part #	Capacity	Part Description
CSI-U5F-FR	5ml	Over-molded Jar
CSI-U10F-FR	10ml	Over-molded Jar
CSI-U15F-FR	15ml	Over-molded Jar
CSI-U20F-FR	20ml	Over-molded Jar
CSI-U30F-FR	30ml	Over-molded Jar
CSI-U50F-FR	50ml	Over-molded Jar
CSI-U75F-FR	75ml	Over-molded Jar
CSI-U100F-FR	100ml	Over-molded Jar
CSI-U120F-FR	120ml	Over-molded Jar
CSI-U150F-FR	150ml	Over-molded Jar
CSI-U200F-FR	200ml	Over-molded Jar
CSI-U250F-FR	250ml	Over-molded Jar
CSI-U300F-FR	300ml	Over-molded Jar

#### Part Material

<b>Jar</b>	<b>PP</b>
<b>Cap</b>	<b>PP</b>
<b>Disc</b>	<b>PE</b>

## Airless Pump



Part Material	
Cap	ABS/AS
Bottle Body	AS
Inner Bottle	PP
Shoulder	ABS
Head	ABS
Bottom	ABS

### Airless Pump Bottle

Part #	Capacity	Part Description
CSI-20-JS-S01	20ml	Airless Bottle
CSI-30-JS-S01	30ml	Airless Bottle



Part Material	
Cap	ABS
Bottle Body	AS
Inner Bottle	PP
Bottom	ABS

### Airless Pump Bottle

Part #	Capacity	Part Description
CSI-15-JS-H	15ml	Airless Bottle
CSI-30-JS-H	30ml	Airless Bottle
CSI-50-JS-H	50ml	Airless Bottle

## Airless Pump



Part Material	
Cap	ABS
Bottle Body	AS
Pump	PP



Part Material	
Cap	AS
Bottle Body	AS
Pump	PP

### Airless Pump Bottles

Part #	Capacity	Part Description
CSI-30-JS-R01	30ml	Airless Bottle
CSI-40-JS-R01	40ml	Airless Bottle
CSI-50-JS-R01	50ml	Airless Bottle
CSI-30-JS-R02	30ml	Airless Bottle
CSI-40-JS-R02	40ml	Airless Bottle
CSI-50-JS-R02	50ml	Airless Bottle



## Airless Pump



Part Material	
Cap	Aluminum
Bottle Body	AS
Bottom	Aluminum

### Airless Pump Bottles

Part #	Capacity	Part Description
CSI-15-JS-A	15ml	Aluminum Airless Bottle
CSI-30-JS-A	30ml	Aluminum Airless Bottle
CSI-50-JS-A	50ml	Aluminum Airless Bottle
CSI-100-JS-A	100ml	Aluminum Airless Bottle

## Airless Pump



Part Material	
Cap	PP
Bottle Body	PP
Bottom	PP

### Airless Pump Bottles

Part #	Capacity	Part Description
CSI-15-JS-B01	15ml	Airless Bottle
CSI-20-JS-B01	20ml	Airless Bottle
CSI-30-JS-B01	30ml	Airless Bottle
CSI-50-JS-B01	50ml	Airless Bottle



Part Material	
Cap	AS
Bottle Body	AS
Inner Bottle	PE
Pump	PP

### Airless Pump Bottles

Part #	Capacity	Part Description
CSI-15-JS-Z	15ml	Airless Bottle
CSI-30-JS-Z	30ml	Airless Bottle
CSI-40-JS-Z	40ml	Airless Bottle



Part Material	
Cap	AS
Bottle Body	PP
Bottom	ABS

### Airless Pump Bottles

Part #	Capacity	Part Description
CSI-15-JS-B02	15ml	Airless Bottle
CSI-20-JS-B02	20ml	Airless Bottle
CSI-30-JS-B02	30ml	Airless Bottle
CSI-50-JS-B02	50ml	Airless Bottle

## Airless Pump



## Elegant Airless Pumps



### Airless Pump Bottles

Part #	Capacity	Part Description
CSI-15-JS-E	15ml	Airless Bottle
CSI-30-JS-E	30ml	Airless Bottle
CSI-50-JS-E	50ml	Airless Bottle

#### Part Material

Cap	ABS
Bottle Body	AS
Pump	PP

### Round and Square Double Wall Airless Pumps

Part #	Capacity	Part Description
CSI-AAP-001	30ml	Round Double Wall Airless
CSI-AAP-002	40ml	Round Double Wall Airless
CSI-AAP-003	50ml	Round Double Wall Airless
CSI-AAP-004	30ml	Square Double Wall Airless
CSI-AAP-005	40ml	Square Double Wall Airless
CSI-AAP-006	50ml	Square Double Wall Airless

## SAN Airless Pumps



### Round SAN Airless Pumps

Part #	Capacity	Part Description
CSI-AAP-007	15ml	Round SAN Airless
CSI-AAP-008	30ml	Round SAN Airless
CSI-AAP-009	50ml	Round SAN Airless

## Roller Ball



### Airless Roller Ball with Cap

Part #	Capacity	Part Description	Outer Material	Inner Material
CSI-ERB-0001	10ml	Roller Ball	SAN, PETG	PP
CSI-ERB-0002	15ml	Roller Ball	SAN, PETG	PP

### Roller Ball Tube with Cap



Part #	Capacity	Tube Diameter	Tube Length
<b>16mm</b>			
CSI-YHRB-0001	8ml	16mm	65mm
CSI-YHRB-0002	10ml	16mm	70mm
CSI-YHRB-0003	12ml	16mm	80mm
<b>19mm</b>			
CSI-YHRB-0004	5ml	19mm	55mm
CSI-YHRB-0005	7ml	19mm	60mm
CSI-YHRB-0006	8ml	19mm	63mm
CSI-YHRB-0007	10ml	19mm	65mm
CSI-YHRB-0008	12ml	19mm	74mm
CSI-YHRB-0009	15ml	19mm	83mm
CSI-YHRB-0010	20ml	19mm	101mm
CSI-YHRB-0011	25ml	19mm	107mm



Roller Ball Detail

#### Part Material

Layers	1 layer, multi-layers 5
Materials	LDPE, MDPE, HDPE
Decoration	Offset, Silk-screen, Hot-stamp
Caps	Clear, Colors

## Acrylic Designer Jars



Part Material	
Outer Jar	PMMA
Inner Jar	PP
Cap	PMMA

### Acrylic Jar

Part #	Capacity	Part Description
CSI-30-JS-M	30G	Acrylic Jar
CSI-50-JS-M	50G	Acrylic Jar



Part Material	
Outer Jar	PMMA
Inner Jar	PP
Cap	PMMA

### Acrylic Jar

Part #	Capacity	Part Description
CSI-15-JS-002	15G	Round Acrylic Jar
CSI-30-JS-002	30G	Round Acrylic Jar
CSI-50-JS-002	50G	Round Acrylic Jar

## Acrylic Designer Jars



### Acrylic Round and Square Jars

Part #	Capacity	Part Description
CSI-AAJ-007	20ml	Square Acrylic Jar
CSI-AAJ-008	80ml	Square Acrylic Jar
CSI-AAJ-009	15ml	Round Acrylic Jar
CSI-AAJ-010	30ml	Round Acrylic Jar
CSI-AAJ-011	50ml	Round Acrylic Jar
CSI-AAJ-012	15ml	Acrylic Airless Jar
CSI-AAJ-013	30ml	Acrylic Airless Jar
CSI-AAJ-014	50ml	Acrylic Airless Jar

## Acrylic Designer Jars



## Acrylic Designer Jars



### Acrylic Cosmetic Jar

Part #	Capacity	Part Description
CSI-15-JS-L02	15G	Cosmetic Jar
CSI-30-JS-L02	30G	Cosmetic Jar
CSI-50-JS-L02	50G	Cosmetic Jar

#### Part Material

Outer Jar	PMMA
Inner Jar	PP
Cap	PMMA

## Acrylic Jars

Part #	Capacity	Part Description
CSI-AAJ-001	15ml	Acrylic Jar
CSI-AAJ-002	30ml	Acrylic Jar
CSI-AAJ-003	50ml	Acrylic Jar
CSI-AAJ-004	15ml	Acrylic Jar Round UFO
CSI-AAJ-005	30ml	Acrylic Jar Round UFO
CSI-AAJ-006	50ml	Acrylic Jar Round UFO

## Acrylic Jars and Bottles



### Acrylic Jars and Bottles

Part #	Capacity	Part Description
CSI-AAJ-015	40ml	Tall Acrylic Bottle
CSI-AAJ-016	80ml	Tall Acrylic Bottle
CSI-AAJ-017	100ml	Tall Acrylic Bottle
CSI-AAJ-018	15ml	Round Acrylic Jar
CSI-AAJ-019	30ml	Round Acrylic Jar
CSI-AAJ-020	50ml	Round Acrylic Jar

## Aluminum Jars and Bottles



### Aluminum Jars and Bottles

Part #	Capacity	Part Description
CSI-AAJ-021	15ml	Aluminum Jar
CSI-AAJ-022	30ml	Aluminum Jar
CSI-AAJ-023	50ml	Aluminum Jar
CSI-AAJ-024	15ml	Aluminum Bottle
CSI-AAJ-025	30ml	Aluminum Bottle
CSI-AAJ-026	45ml	Aluminum Bottle

## Acrylic Jars and Bottles



### Acrylic Jars and Bottles Square

Part #	Capacity	Part Description
CSI-AAJ-027	30ml	Square Acrylic Jar
CSI-AAJ-028	50ml	Square Acrylic Jar
CSI-AAJ-023	40ml	Square Acrylic Bottle
CSI-AAJ-030	120ml	Square Acrylic Bottle

## Acrylic Jars and Bottles



### Acrylic Jars and Bottles Triangular

Part #	Capacity	Part Description
CSI-AAJ-031	15ml	Acrylic Triangular Bottle
CSI-AAJ-032	30ml	Acrylic Triangular Bottle
CSI-AAJ-033	50ml	Acrylic Triangular Bottle
CSI-AAJ-034	15ml	Acrylic Triangular Jar
CSI-AAJ-035	30ml	Acrylic Triangular Jar
CSI-AAJ-036	50ml	Acrylic Triangular Jar

## Acrylic Jars and Bottles



### Acrylic Wavy Jar with Over Cap

Part #	Capacity	Part Description
CSI-AAJ-037	15ml	Acrylic Wavy Jar with Over Cap
CSI-AAJ-038	30ml	Acrylic Wavy Jar with Over Cap
CSI-AAJ-039	45ml	Acrylic Wavy Jar with Over Cap

## Acrylic Jars and Bottles



### Acrylic Jars and Bottles

Part #	Capacity	Part Description	Part Material
CSI-15-JS-C01	15ml	Acrylic Bottle	<b>Bottle Body</b> PMMA
CSI-30-JS-C01	30ml	Acrylic Bottle	<b>Inner Bottle</b> PP
CSI-50-JS-C01	50ml	Acrylic Bottle	<b>Cap</b> PMMA
CSI-120-JS-C01	120ml	Acrylic Bottle	<b>Outer Jar</b> PMMA
CSI-15-JS-C02	15G	Acrylic Jar	<b>Inner Jar</b> PP
CSI-30-JS-C02	30G	Acrylic Jar	<b>Cap</b> PMMA
CSI-50-JS-C02	50G	Acrylic Jar	



### Acrylic Jars and Bottles

Part #	Capacity	Part Description	Part Material
CSI-15-JS-Y02	15ml	Acrylic Bottle	<b>Bottle Body</b> PMMA
CSI-30-JS-Y02	30ml	Acrylic Bottle	<b>Inner Bottle</b> PP
CSI-40-JS-Y02	40ml	Acrylic Bottle	<b>Cap</b> ABS
CSI-50-JS-Y02	50ml	Acrylic Bottle	<b>Outer Jar</b> PMMA
CSI-15-JS-P01	15G	Acrylic Jar	<b>Inner Jar</b> PP
CSI-30-JS-P01	30G	Acrylic Jar	<b>Cap</b> PMMA
CSI-50-JS-P01	50G	Acrylic Jar	



## Acrylic Jars and Bottles



### Acrylic Jars and Bottles

Part #	Capacity	Part Description	Part Material
CSI-30-JS-N	30ml	Acrylic Bottle	<b>Bottle Body</b> PMMA
CSI-50-JS-N	50ml	Acrylic Bottle	<b>Inner Bottle</b> PP
CSI-120-JS-N	120ml	Acrylic Bottle	<b>Cap</b> PMMA
CSI-15-JS-Q	15G	Acrylic Jar	<b>Outer Jar</b> PMMA
CSI-30-JS-Q	30G	Acrylic Jar	<b>Inner Jar</b> PP
CSI-50-JS-Q	50G	Acrylic Jar	<b>Cap</b> PMMA



### Acrylic Jars and Bottles

Part #	Capacity	Part Description	Part Material
CSI-15-JS-U01	15ml	Acrylic Bottle	<b>Bottle Body</b> PMMA
CSI-30-JS-U01	30ml	Acrylic Bottle	<b>Inner Bottle</b> PET
CSI-50-JS-U01	50ml	Acrylic Bottle	<b>Cap</b> ABS
CSI-15-JS-U02	15G	Acrylic Jar	<b>Outer Jar</b> PMMA
CSI-30-JS-U02	30G	Acrylic Jar	<b>Inner Jar</b> PP
CSI-50-JS-U02	50G	Acrylic Jar	<b>Cap</b> PMMA

## Acrylic Jars and Bottles



### Acrylic Jars and Bottles

Part #	Capacity	Part Description
CSI-40-JS-S02	40ml	Acrylic Bottle
CSI-80-JS-S02	80ml	Acrylic Bottle
CSI-120-JS-S02	120ml	Acrylic Bottle

Part Material	
<b>Bottle Body</b>	PMMA
<b>Inner Bottle</b>	PP
<b>Cap</b>	PMMA

# CSI Introduces a New **Bio-Based** Innovation



High Gloss, Scratch Resistant, Elegant, Stable, Recyclable



## Plastics - Made by Nature

- CSI has worked on the forefront of sustainable plastic materials for 5 years
- Working in collaboration with global suppliers of biodegradable and compostable materials
- These sustainable materials are especially designed for injection molding
- Materials are predominantly composed of natural resource materials
- Biodegradability and compostability are certified by independent organizations

## Manufacturing Sustainable Products

- CSI provides full service product and brand management for sustainable materials
- Domestic and international sources for the latest in mold technology
- Currently working with global brands to convert existing packaging to bio-based packaging
- Producing finished product utilizing bio-based materials

## Earth Friendly, Sustainable Plastics

CSI is committed to the environment and the sustainability of our planet. We are offering a wide range of bio-based and compostable materials for use in the personal care industry.

- Materials are especially designed for injection molding
- High gloss, scratch resistant and elegant coloring as demanded by the personal care industry
- Materials are stable and chemical resistant
- Materials designed as a bio-based alternative to PS and have similar technical characteristics
- Grades of materials are registered and certified as compostable and/or bio-based
- Materials contain no harmful substances
- Bio-based materials can be recycled in-plant at a rate of 20%



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