

# Welcome to SIG Combibloc

Your partner for packaging and more



**SIG Combibloc**

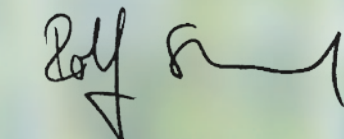
# Our team. Your success.

SIG Combibloc's global team has made it their mission to ensure that our customers are successful today, and in the future. Our goal is to create genuine, distinctive added value that makes the crucial difference.

For us, as one of the world's leading systems manufacturers of carton packs and filling machines for food and beverages, added value means offering outstanding packaging solutions at competitive prices, along with first-class equipment, efficient systems and excellent service provided by an experienced team with a presence across the globe. On request, we'll guide and advise our customers all the way from market analysis and product design to the installation, start-up and maintenance of the filling equipment, and on to the continuous improvement of production facilities and processes.

So our customers around the world receive an added value that is tailored to them, and to their success. And each one of us makes our personal contribution to this success.

Welcome to SIG Combibloc



Rolf Stangl  
CEO SIG Combibloc



# Packaging material and filling technology

- More than 35 years of systems expertise
- A range of carton pack formats, volumes and opening solutions: more than 300 packaging options
- Unrivalled flexibility in terms of product and packaging (volume, format and design changes in next to no time)
- Machine output of up to 24,000 carton packs per hour
- Low system costs – consistently low wastage – long, reliable lifespans
- Three dedicated technology centres world-wide for filling technology, packaging material and opening solutions

# Technical expert service

- More than 500 highly trained technical experts world-wide
- Four state-of-the-art regional training facilities in Germany, China, Thailand and Brazil
- One point of contact for 15,000 spare parts from more than 400 manufacturers
- Integrated logistic value chain with global and world-wide distributed regional spare parts hubs

# Added-value service

- Market analysis, product design, feasibility studies, plant set-up consulting and food safety advice including microbiological support – guidance on every step of your product development and implementation process
- Extensive customer advice to increase operational productivity based on performance measurement, line monitoring solutions and operational excellence consulting
- More than 500 technical training courses per year catering to more than 2,500 participants
- Comprehensive technical training programmes for customers from System Training and Coaching up to Management Training as well as Personnel Assessment and Train-the-Trainer



# Astonishing variety of possibilities: products in a carton pack

World-wide, a huge range of foods is packaged for long life in carton packs from SIG Combibloc. Including classics such as milk and milk products, juices, nectars and fruit drinks. Packaged in cartons, products from ice tea and functional wellness drinks to wine and baby food are safely stored. What's more, the flexible filling technology from SIG Combibloc also makes it possible to fill beverages containing pieces of fruit or vegetables, cereal grains or jelly pearls so that the products will keep for a prolonged period even without refrigeration. But as well as liquid foods, carton packs from SIG Combibloc are also perfect for packaging pasty and chunky foods such as soups, sauces, tomato products, vegetables, ready meals and desserts.

Each year, we supply about 20 billion cartons to our customers in the dairy sector, more than 9 billion carton packs to customers in the non-carbonated soft drinks industry, and over 1.5 billion cartons to our food customers. Across the globe, the products are filled in our carton packs on more than 1,100 SIG Combibloc filling machines.

Our customers fill **more than 10,000 products**  
**from over 50 product categories**  
in our carton packs



# Times change – the passion remains

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# Wherever you are – we're there for you

Across the globe, our employees are putting their know-how and their experience to work for our customers. Our carton packs are manufactured in Brazil, China, Germany, Austria, Saudi Arabia and Thailand, and supplied to food and beverage manufacturers in more than 65 countries. Furthermore, our customers' employees receive expert training in the use of the SIG Combibloc system in one of our training centres in Brazil, Thailand, China and Germany or upon request at our customer's premises.



## Customers in more than 65 countries

4 training centres world-wide

Packaging plants on 4 continents

Please visit our website  
to find the contact near you:  
[www.sig.biz/locations](http://www.sig.biz/locations)



# A strong team on course for success

With our dedicated team of more than 5,100 employees, we're on course for success, now and in the future. We produce more than 30 billion carton packs each year and generate an annual turnover of over 1.6 billion Euros.

It is our goal to make our carton packs even better and further improve their environmental performance. In 2013, 30 per cent of all our carton packs carried the label of the Forest Stewardship Council™ (FSC™). With the FSC label on the carton packs, consumers can be sure that appropriate quantities of wood sourced from FSC-certified, responsible forest management systems were used at the paper mill to produce the unprocessed cardboard.



# Certified to highest standards

For SIG Combibloc as a supplier to the food industry, quality, safety, environmental management and food safety are essential requirements to enable us to cater to the needs of our customers across the globe. For this reason, accredited quality management systems in accordance with ISO 9001 and environmental management systems in accordance with ISO 14001 are implemented at all production sites and at SIG Combibloc's research and development centres.

In addition, accredited food safety management systems in accordance with the internationally established HACCP (hazard analysis and critical control points) principles are in place. The aim of the food safety management system is to ensure the safety of the packaging material and the packaging system in line with food safety legislation, and to maintain a high standard of hygiene within production and storage areas. Thus, all production plants are certified in accordance with the BRC/IoP standard. FDA approval is a must for us as well.

Furthermore, all production sites and sales organisations are certified in accordance with the standards of the Forest Stewardship Council™ (FSC™) for a continuous chain of custody (CoC). SIG Combibloc is also a member of Sedex, the Supplier Ethical Data Exchange, and all factories are audited in line with Sedex Members Ethical Trade Audit (SMETA) guidance.

We are audited regularly.  
And our customers put us to the test every day.  
**When will you?**



ISO 9001  
ISO 14001



FDA



The mark of responsible forestry

HACCP

For any further questions or comments,  
please contact [info@sig.biz](mailto:info@sig.biz)



[www.sig.biz](http://www.sig.biz)



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