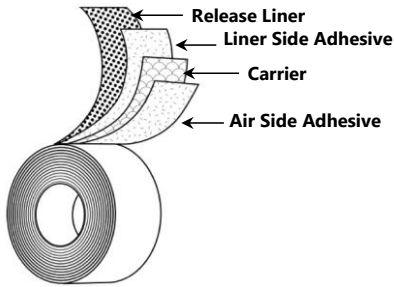


Tissue-Supported LSE & Low VOC Double-Coated Tape



Liner:	74# Polycoated Kraft
Adhesive:	Acrylic (I626)
Carrier:	Tissue
Specifications:	Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested Passes Odor Test SAE J1351 Meets numerous other Auto Specs

Applications

- | | |
|--|---|
| <ul style="list-style-type: none"> • Automotive interior applications • Insulation • Foam-to-foam or foam-to-plastic bonding • LSE and Low VOC | <ul style="list-style-type: none"> • Headliners • Panel electronics • Substrates including ABS, TPO, powder coated paints, PE, PP, and foams |
|--|---|

Features

- Acrylic Adhesive
- Tissue Supported
- 74# Kraft Liner

Benefits

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Facilitates clean die-cuts
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Thickness (Carrier & Adhesive)	5.0 mils	0.127 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	55 oz/in	6.02 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	160 oz/in	17.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (Liner Side)	170 oz/in	18.60 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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