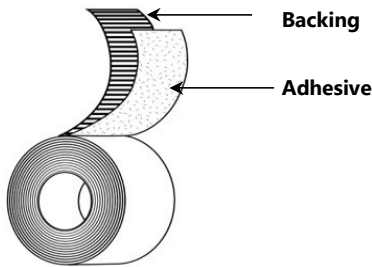


# POLYKEN®

# 813M

## General Purpose Carton Sealing Tape



- Backing:** Polypropylene Film  
**Adhesive:** Synthetic Rubber  
**Liner:** N/A  
**Colors:** Transparent  
**Specifications:** Meets CFR 21.B.175.105 for indirect food packaging  
**Standard Sizes:** 48mm x 50M, 48mm x 100M

### Applications

- Sealing light to medium-weight packages
- Bundling and wrapping

### Features

- BOPP Film Backing
- Rubber Adhesive

### Benefits

- Strong and durable
- Abrasion resistant
- High tack for a secure bond to most corrugate
- No flagging or lifting
- Moisture & chemical resistant

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Total Thickness</b>	1.61 mils	0.041 mm	ASTM D-1000
<b>Adhesion to Steel</b>	46 oz/in	5.03 N/cm	PSTC-101
<b>Tensile Strength</b>	22 lb/in	38.53 N/cm	ASTM D-1000
<b>Elongation</b>	165%		
<b>Max Operating Temp</b>	120 °F	48 °C	

Recommended Storage Conditions: 60-80 °F at 40-60% RH  
Standard Shelf Life (at 25 °C): 24 months from date of manufacture.

The information presented herein was prepared at BERRY GLOBAL, INC. by qualified technical personnel. To Berry Global's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for



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