



Medical / Pharmaceutical Packaging Equipment



Starview Packaging Machinery, Inc.

Toll free: 1-888-278-5555 / www.starview.net



SB/PH SERIES

SHUTTLE TYPE MEDICAL & PHARMACEUTICAL PACKAGING MACHINES

- Single-station shuttle type Blister Sealing Machine
- Ideal for prototype testing and package sampling
- Compact size to fit in most laminar flow hoods
- Table top design uses 115 volt power and compressed air
- Optional clean room exhaust filter and external validation ports offered
- Custom machine sizes and features quoted on request



**SB/PH1-1012 Table top manual shuttle
*medical device packaging machine***

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Description

Starview's SB/PH1 Series single-station table top manual shuttle type heat sealers are designed for product development and small volume production requirements. These machines are specifically designed for medical applications using foils, medical kraft, Tyvek and other heat sealable lidstock. These high quality machines are ideal for start up companies, back up equipment, cellular production lines or low volume inhouse packaging. SB/PH1 Series machines are one (1) operator shuttle type sealers utilizing quick-change sealing fixtures and relieved face plates.

Starview's SB/PH1 Series machines have process temperature controls with high and low user adjustable alarms. Digital sealing timer settings are highly repeatable. Options include class 10,000 exhaust air filter and external validation connection ports to easily access thermocouple, digital timer and air line pressure.

Specifications

<i>Model</i>	SB/PH1-1012
Nominal sealing area:	10" x 12"
Number of open stations:	1
Heating system:	1 zone
Maximum tray depth:	3.0"
Average cycle speed:	1 – 6 cpm
Approximate size:	18"W x 24"D x 17"H
Approximate weight:	3 00 lbs.

Specifications and model availability are subject to change without notice.

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MS/PH SERIES

SHUTTLE TYPE MEDICAL & PHARMACEUTICAL PACKAGING MACHINE

- Single-station models standard
Two-station models available
- Ideal for medium volume medical and pharmaceutical packaging
- Process controls for validation
- Pressure and temperature may be calibrated
- High-pressure sealing presses for consistent results with Tyvek lidstock
- White powder coat and stainless steel utilized for clean room applications
- Servo operated auto-shuttle option available



MS/PH1-1418 with optional auto-shuttle

Starview Packaging Machinery, Inc.

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Description

Starview's MS/PH1 Series single-station floor model shuttle type heat sealers are designed for small to medium volume production requirements. Standard machines are available with 14" x 18", 18" x 24" and 24" x 36" sealing areas. These machines are specifically designed for medical applications using foils, medical kraft, Tyvek and other heat sealable lidstock. These high quality machines are ideal for start-up companies, back up equipment, cellular production lines or low volume in-house packaging. MS/PH1 Series machines are one (1) operator shuttle type sealers utilizing quick-change sealing fixtures. For machines capable of higher production rates please consider Starview's ERB/PH Series Automatic Rotary, FAB/PH Series Rotary and CBS/PH Series Inline Sealing Machines.

Starview's MS/PH Series machines have process controls for validation including in PLC temperature and pressure controls with high and low user adjustable alarms. All timer settings are accessed through the color HMI and are highly repeatable. Temperature and pressure settings may be calibrated. Temperature settings are made and calibrated directly from the HMI. PLC memory includes a recall of the last 80,000 sealing cycles with time and date stamp stored in machine memory for 300 days, last 7-days alarms and data storage for up to 99 recipes. Machines may be Ethernet connected to client's network standard.

To increase the versatility of **Starview's MS/PH1 Series** machine a variety of options are offered including, casters with leveling pads, quick-change for relieved face plates, cylinder stroke adjustable from the HMI, Wi-Fi connection to the HMI and PLC, pressure setting and calibration directly from the HMI and the addition of a second operator station.

Specifications

Model	MS/PH1-1418	MS/PH1-1824	MS/PH1-2436
Nominal sealing area:	14" x 18"	18" x 24"	24" x 36"
Number of open stations:	1	1	1
Heating system:	Multi-zone (2)	Multi-zone (2)	Multi-zone (2)
Maximum sealing force:	10,000 lbs.	10,000 lbs.	20,000 lbs.
Maximum tray depth:	3.0"	3.0"	3.0"
Average cycle speed:	1 – 6 cpm	1 – 6 cpm	1 – 6 cpm
Approximate size:	56"D x 44"W x 68"H	69"D x 50"W x 68"H	60"D x 48"W x 60"H
Approximate weight:	1,750 lbs.	2,250 lbs.	3,000 lbs.

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MR/PH SERIES

MANUAL ROTARY MEDICAL & PHARMACEUTICAL PACKAGING MACHINES

- Ideal for low to medium volume medical and pharmaceutical packaging
- Manual table rotates 180 degrees
- Process controls for validation
- Pressure and temperature may be calibrated
- High-pressure sealing presses for consistent results with Tyvek lidstock
- White powder coat, anodized aluminum and stainless utilized for clean room applications
- Heavy-duty Industrial design for long life



*MR/PH2 manual rotary
shown with optional casters*

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Description

Starview's MR/PH Series two-station floor model manual rotary type heat sealers are designed for small to medium volume production requirements. Standard machines are available with 14" x 18" and 18" x 24" sealing areas. These machines are specifically designed for medical applications using foils, medical kraft, Tyvek and other heat sealable lidstock. These high quality machines are ideal for start-up companies, back up equipment, cellular production lines or low volume in-house packaging. MR/PH2 Series machines are single-operator manual rotary type sealers utilizing quick-change sealing fixtures. For machines capable of higher production rates please consider Starview's ERB/PH Series Semi-automatic Rotary, FAB/PH Series Automatic Rotary and CBS/PH Series Inline Sealing Machines.

Starview's MR/PH Series machines have process controls for validation including in PLC temperature and pressure controls with high and low user adjustable alarms. All timer settings are accessed through the color HMI and are highly repeatable. Temperature and pressure settings may be calibrated. Temperature settings are made and calibrated directly from the HMI. PLC memory includes a recall of the last 80,000 sealing cycles with time and date stamp stored in machine memory for 300 days, last 7-days alarms and data storage for up to 99 recipes. Machines may be Ethernet connected to client's network standard.

To increase the versatility of **Starview's MR/PH Series** machine a variety of options are offered including, casters with leveling pads, quick-change for relieved face plates, cylinder stroke adjustable from the HMI, Wi-Fi connection to the HMI and PLC, pressure setting and calibration directly from the HMI and an EZ-light single cycle touch button.

Specifications

Model	MR/PH2-1418	MR/PH2-1824
Sealing area:	14" x 18"	18" x 24"
Number of open stations:	1	1
Heating system:	Multi-zone (2)	Multi-zone (2)
Maximum sealing pressure:	10,000 lbs.	10,000 lbs.
Table index:	Manual	Manual
Finished package unload:	N/A	N/A
Maximum tray depth:	3.0"	6.0"
Average cycle speed:	1 – 6 cpm	1 – 6 cpm
Approximate size:	36W x 41D x 57"H	43W x 49D x 57"H
Approximate weight:	1,750 lbs.	2,250 lbs.

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ERB/PH SERIES

SEMI-AUTOMATIC ROTARY MEDICAL & PHARMACEUTICAL PACKAGING MACHINES

- Four and six-station models available
- White powder coat, anodized aluminum and stainless utilized for clean room applications
- Process controls for validation
- Pressure and Temperature may be calibrated
- Ideal for medium to high volume medical and pharmaceutical packaging
- High-pressure sealing presses for consistent results with Tyvek lidstock
- A hydro-pneumatic cold seal version is available



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Description

Starview's ERB/PH Series semi-automatic rotary type heat sealers are designed for medium to high volume production requirements. Standard machines are available with four (4) or (6) stations and 14" x 18" or 18" x 24" sealing areas. These machines are specifically designed for medical applications using foils, medical kraft, Tyvek and other heat sealable lidstock. These high quality machines are ideal for medium to high volume in-house or contract packaging. ERB/PH Series machines are single or multiple operator rotary type sealers utilizing quick-change sealing fixtures. For machines capable of higher production rates please consider Starview's FAB/PH Series Automatic Rotary or CBS/PH Series Inline Sealing Machines.

Starview's ERB/PH Series machines have process controls for validation including in PLC temperature and pressure controls with high and low user adjustable alarms. All timer settings are accessed through the color HMI and are highly repeatable. Temperature and pressure settings may be calibrated. Temperature settings are made and calibrated directly from the HMI. PLC memory includes a recall of the last 80,000 sealing cycles with time and date stamp stored in machine memory for 300 days, last 7-days alarms and data storage for up to 99 recipes. Machines may be Ethernet connected to client's network standard.

To increase the versatility of **Starview's ERB/PH Series** machine a variety of options are offered including, casters with leveling pads, quick-change for relieved face plates, cylinder stroke adjustable from the HMI, Wi-Fi connection to the HMI and PLC, pressure setting and calibration directly from the HMI, an EZ-light single cycle touch button, automatic finished package unloading system and powered unload conveyor. A hydro-pneumatic cold seal version is available.

Specifications

Model	ERB/PH4-1418	ERB/PH4-1824	ERB/PH6-1418	ERB/PH6-1824
Nominal sealing area:	14" x 18"	18" x 24"	14" x 18"	18" x 24"
Number of open stations:	3	3	5	5
Heating system:	Multi-zone (2)	Multi-zone (2)	Multi-zone (2)	Multi-zone (2)
Maximum sealing force:	10,000 lbs.	10,000 lbs.	10,000 lbs.	10,000 lbs.
Table Index:	Automatic	Automatic	Automatic	Automatic
Finished pkg. unload:	Optional attached or Self-standing			
Maximum tray depth:	3.0"	3.0"	3.0"	3.0"
Average cycle speed:	1-15 cpm	1-12 cpm	1-15 cpm	1-12 cpm
Approximate size:	64"W X 74"D x 73"H	65"W x 73"D x 73"H	65"W x 73"D x 73"H	88"W x 98"D x 73"H
Approximate weight:	2,500 lbs.	2,800 lbs.	2,600 lbs.	2,900 lbs.

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FAB/PH SERIES

FULLY AUTOMATIC ROTARY MEDICAL & PHARMACEUTICAL PACKAGING MACHINES

- For high volume medical device packaging or pharma wallet packaging
- Process controls for validation
- Pressure and temperature may be calibrated
- Two automatic feeders and finished package unloader standard
- High-pressure sealing presses for consistent results with Tyvek lidstock
- White powder coat, anodized aluminum and stainless steel utilized for clean room applications
- A hydro-pneumatic cold seal version is available
- Excellent for high volume OEM's and contract packagers



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Description

Starview's FAB/PH Series automatic rotary heat sealers are designed for high volume production requirements. Standard machines are available with six (6) and eight (8) stations and 14" x 18" and 18" x 24" sealing areas. These machines are specifically designed for medical applications using foils, medical kraft, Tyvek and other heat sealable lidstock as well as pharmaceutical wallet packs. These high quality machines are ideal for high-volume in-house or contract packaging. FAB/PH Series machines are single or multiple operator rotary type sealers utilizing quick-change sealing fixtures. For inline style machines please consider Starview's CBS/PH Series Automatic Inline Sealing Machines.

Starview's FAB/PH Series machines have process controls for validation including in PLC temperature and pressure controls with high and low user adjustable alarms. All timer settings are accessed through the color HMI and are highly repeatable. Temperature and pressure settings may be calibrated. Temperature settings are made and calibrated directly from the HMI. PLC memory includes a recall of the last 80,000 sealing cycles with time and date stamp stored in machine memory for 300 days, last 7-days alarms and data storage for up to 99 recipes. Machines may be Ethernet connected to client's network standard.

To increase the versatility of **Starview's FAB/PH Series** machine a variety of options are offered including, casters with leveling pads, quick-change for relieved face plates, cylinder stroke adjustable from the HMI, Wi-Fi connection to the HMI and PLC, pressure setting and calibration directly from the HMI, an EZ-light single cycle touch button, automatic package fold-over, automatic finished package transfer system and powered unload conveyor. A hydro-pneumatic cold seal version is available. Full system automation and integration is offered by Starview.

Specifications

Model	FAB/PH6-1418	FAB/PH6-1824	FAB/PH8-1418	FAB/PH8-1824
Nominal sealing area:	14" x 18"	18" x 24"	14" x 18"	18" x 24"
No. of open stations:	2	2	4	4
Table index:	Automatic	Automatic	Automatic	Automatic
Heating system:	Multi-zone (2)	Multi-zone (2)	Multi-zone (2)	Multi-zone (2)
Maximum sealing force:	10,000 lbs.	10,000 lbs.	10,000 lbs.	10,000 lbs.
No. of automatic feeders:	2	2	2	2
Finished package unloader:	Standard	Standard	Standard	Standard
Standard blister/tray depth:	3.0"	3.0"	3.0"	3.0"
Average cycle speed:	1 – 18 cpm	1 – 14 cpm	1 – 18 cpm	1 – 16 cpm
Approximate size:	81"D x 103"W x 63"H	120"D x 110"W x 84"H	111"D x 105"W x 71"H	130"D x 130"W x 84"H
Approximate weight:	2,000 lbs.	3,500 lbs.	3,000 lbs.	4,000 lbs.

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CBS/PH SERIES

FULLY AUTOMATIC INLINE MEDICAL & PHARMACEUTICAL PACKAGING MACHINES

- 7 open stations for product loading or advanced automation
- For high volume medical device packaging or pharma wallet packaging
- Process controls for validation
- Pressure and temperature may be calibrated
- Includes two automatic feeders and finished package unloading standard
- Optional finished package transfer mechanism offered
- High-pressure sealing presses for consistent results
- A hydro-pneumatic cold seal version is available



CBS/PH Series Inline machine shown without feeders. Options shown include medical/pharma finish, light tower, casters, heat/cold seal press and finished package unloader.

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Description

Starview's CBS/PH Series automatic inline heat sealers are designed for high volume production requirements. Standard machines are available with thirty (30) stations and a 14" x 28" sealing area. These machines are specifically designed for medical applications using foils, medical kraft, Tyvek and other heat sealable lidstock as well as pharmaceutical wallet packs. These high quality machines are ideal for high-volume in-house or contract packaging. CBS/PH Series machines are single or multiple operator inline type sealers utilizing quick-change sealing fixtures. For rotary style machines please consider Starview's FAB/PH Series Automatic Rotary Sealing Machines.

Starview's CBS/PH Series machines have process controls for validation including in PLC temperature and pressure controls with high and low user adjustable alarms. All timer settings are accessed through the color HMI and are highly repeatable. Temperature and pressure settings may be calibrated. Temperature settings are made and calibrated directly from the HMI. PLC memory includes a recall of the last 80,000 sealing cycles with time and date stamp stored in machine memory for 300 days, last 7-days alarms and data storage for up to 99 recipes. Machines may be Ethernet connected to client's network standard.

To increase the versatility of **Starview's CBS/PH Series** machine a variety of options are offered including, casters with leveling pads, quick-change for relieved face plates, cylinder stroke adjustable from the HMI, Wi-Fi connection to the HMI and PLC, pressure setting and calibration directly from the HMI, an EZ-light single cycle touch button, automatic package fold-over, automatic finished package transfer system and powered unload conveyor. A hydro-pneumatic cold seal version is available. Full system automation and integration is offered by Starview.

Specifications

Model	CBS30-1428
Sealing area:	14" x 28"
Total no. of sealing fixtures:	30
Open loading stations:	7
Heating system:	Multi-zone (2)
Blister feeder:	Standard
Card feeder:	Standard
Finished package unloader:	Gravity drop standard / Transfer mechanism optional
Maximum blister depth:	3.5"
Average cycle speed:	1-20 cpm
Approximate size:	228"W x 60"D x 67"H
Approximate weight:	5,000 lbs.

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