



Clamshell / Blister Packaging Equipment



Starview Packaging Machinery, Inc.

Toll free: 1-888-278-5555 / www.starview.net



PHS1 SERIES

MANUAL IMPULSE CLAMSHEL SEALING MACHINE

- Small footprint conserves floor space
- Hands free foot pedal operation
- No tooling require
- Economical for low to medium volume clamshell sealing
- Heavy-duty industrial design floor model machine



PHS1-26 manual impulse sealing machine
Shown with optional chiller

Starview Packaging Machinery, Inc.

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Description

Starview's PHSA Series rotary type Clamshell and Blister sealers are designed for high volume production requirements. These machines may be used for Plastic-to-Plastic Clamshell sealing as well as conventional carded blisters, full face blisters and half-clamshell styles including applications using Tyvek, foils and other heat sealable lidstock. The standard machines feature one heated sealing station and one cooled station, one finished package unload station, one bottom blister feed station, one insert card feed station and one top blister feed station with the remaining stations used for operator product loading stations.

Starview's Fully Automatic Hot/Cold clamshell and blister sealing machines are also available as Carousel and Inline machine configurations. Carousel and Inline machines allow for additional open loading stations as well as customer installed automation such as vibratory feeders.

Specifications

Model	PHS8A-1418	PHS8A-1824
Sealing area:	14" x 18"	18" x 24"
No. of open stations:	2	2
Clamshell front feeder:	Standard	Standard
Card feeder:	Standard	Standard
Clamshell back feeder:	Standard	Standard
Finished package unloader:	Standard	Standard
Max clamshell/blister depth:	3.0"	3.0"
Max clamshell back height:	1.5"	1.5"
Avg. cycle speed clamshell pkg:	1 – 14 cpm	1 – 14 cpm
Ave. cycle speed blister pkg:	1 – 20 cpm	1 – 16 cpm
Approximate size:	102"W x 96"D x 67"H	150"W x 115"D x 90"H
Approximate weight:	4,200 lbs.	5,500 lbs.

Specifications and model availability are subject to change without notice.

Please request specific model quotations for complete pricing, specifications and options from your local distributor. Feel free to contact Starview to obtain the contact information for the authorized distributor in your area.

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With innovative packaging machine designs for:

Blister & Clamshell Sealing · Medical / Pharmaceutical Packaging · Stretch Pak Packaging
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1840 St. Regis Blvd.
Dorval, Quebec H9P 1H6
Tel: 514-920-0100
Fax: 514-920-0092
Toll Free: 888-278-5555
www.starview.net
sales@starview.net





PHS SERIES

SEMI-AUTOMATIC ROTARY PLASTIC-TO-PLASTIC CLAMSHELL AND BLISTER SEALING MACHINE

- Hot/Cold process provides safe and efficient sealing of PVC, PETG, GAG PET & similar materials
- Complete machine PLC control with color HMI
- Optional Finished Package Unloader available
- Smooth and reliable table operation with heavy-duty cam indexer and AC variable frequency drive
- Excellent for high volume OEM's and contract packagers



PHS8-1824
with unloader



PHS6-1418



PHS3-1418

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Description

Starview's PHS Series semi-automatic rotary type Clamshell and Blister sealers are designed for medium to higher volume production requirements. These machines may be used for Plastic-to-Plastic Clamshell sealing as well as conventional carded blisters, full face blisters and half-clamshell styles including applications using Tyvek, foils and other heat sealable lidstock. The PHS Series units are available in three (3), six (6) and eight (8) station designs. The standard machines feature one heated sealing station & one cooled station.

Starview's PHS Series rotary heat sealers are designed to include an optional self-standing automatic card feeding system and automatic package discharge system that may be purchased and added at any time as noted in the specification section below. An optional chiller installed in the machine eliminates the need for routing in-plant chilled water to the machine. Casters and a lightweight package hold down system are also offered for greater versatility.

Specifications

<i>Model</i>	PHS3-1418	PHS6-1418	PHS6-1824
Max sealing area:	14" x 18"	14" x 18"	18" x 24"
Number of open stations:	1	4	4
Card feeder:	Not available	Not available	Not available
Finished package unloader:	Not available	Optional-Self standing	Optional-Self standing
Max clamshell/blister depth:	3.0"	3.0"	3.0"
Max clamshell back height:	1.25"	1.5"	3.0"
Avg. cycle speed clamshell pkg:	1-6 cpm	1-12 cpm	1-12 cpm
Avg. cycle speed blister pkg:	1-8 cpm	1-15 cpm	1-15 cpm
Approximate size:	55"W x 50"D x 70"H	66"W x 70"D x 70"H	88"W x 105"D x 90"H
Approximate weight:	1,500 lbs.	2,200 lbs.	2,900 lbs.

<i>Model</i>	PHS8-1418	PHS8-1824
Max sealing area:	14" x 18"	18" x 24"
Number of open stations:	5	5
Card feeder:	Optional-Self standing	Optional-Self standing
Finished package unloader:	Standard	Standard
Max clamshell/blister depth:	3.0"	3.0"
Max clamshell back height:	1.5"	3.0"
Avg. cycle speed clamshell pkg:	1-12 cpm	1-10 cpm
Avg. cycle speed blister pkg:	1-15 cpm	1-14 cpm
Approximate size:	96"W x 90"D x 70"H	120"W x 115"D x 90"H
Approximate weight:	3,500 lbs.	4,300 lbs.

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PHSA SERIES

FULLY AUTOMATIC ROTARY PLASTIC-TO-PLASTIC CLAMSHELL AND BLISTER SEALING MACHINE

- Hot/Cold process provides safe and efficient sealing of PVC, PETG, GAG PET & similar materia
- Complete machine PLC control with color HMI
- Front & Back Blister feeder, Insert Card Feeder and Finished Package Unloader Standard
- Smooth and reliable table operation with heavy-duty cam indexer and AC variable frequency drive
- Excellent for high volume OEM's and contract packagers
- Heavy-duty industrial design floor model machin



PHS8A Automatic Rotary Plastic-to-Plastic
Clamshell and Blister Sealing Machine

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Description

Starview's PHSA Series rotary type Clamshell and Blister sealers are designed for high volume production requirements. These machines may be used for Plastic-to-Plastic Clamshell sealing as well as conventional carded blisters, full face blisters and half-clamshell styles including applications using Tyvek, foils and other heat sealable lidstock. The standard machines feature one heated sealing station and one cooled station, one finished package unload station, one bottom blister feed station, one insert card feed station and one top blister feed station with the remaining stations used for operator product loading stations.

Starview's Fully Automatic Hot/Cold clamshell and blister sealing machines are also available as Carousel and Inline machine configurations. Carousel and Inline machines allow for additional open loading stations as well as customer installed automation such as vibratory feeders.

Specifications

Model	PHS8A-1418	PHS8A-1824
Sealing area:	14" x 18"	18" x 24"
Number of open stations:	2	2
Clamshell front feeder:	Standard	Standard
Card feeder:	Standard	Standard
Clamshell back feeder:	Standard	Standard
Finished package unloader:	Standard	Standard
Max clamshell/blister depth:	3.0"	3.0"
Max clamshell back height:	1.5"	1.5"
Avg. cycle speed clamshell pkg:	1-14 cpm	1-14 cpm
Avg. cycle speed blister pkg:	1-20 cpm	1-16 cpm
Approximate size:	102"W x 96"D x 67"H	150"W x 115"D x 90"H
Approximate weight:	4,200 lbs.	5,500 lbs.

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BSC II SERIE

FULLY AUTOMATIC CAROUSEL PLASTIC-TO-PLASTIC CLAMSHELL AND BLISTER SEALING MACHINES

- Unique design allows sealing of Plastic-to-Plastic Clamshell, Face Seal Blister, Double Card Trapped Blister, Half-clamshell and Club Pack style packages with simple tooling changes
- Hot/Cold process provides safe and efficient sealing of PVC, PETG, GAG, PET & similar materials
- Complete machine PLC control with color HMI
- Front & Back Blister feeder, Insert Card Feeder and Finished Package Unloader Standard
- Smooth and reliable conveyor operation with heavy-duty cam indexer and AC variable frequency drive
- 7 open stations for product loading or customer furnished automation standard. Machine designs with additional stations available



Typical BSCII Series Carousel Machine
shown with feeders and finished packaged unloader

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Description

Starview's BSC II Series carousel type blister sealers are designed for high volume production requirements. Sixteen (16) station machines are standard; however, models can be manufactured with anywhere from twelve (12) to twenty (20) or more stations. The BSC II machines may be used for Plastic-to-Plastic Clamshell sealing as well as conventional carded blisters, full face blisters and halfclamshell styles including applications using Tyvek, foils and other heat sealable lidstock. The standard BSC II machines feature one heated sealing station, one cooling station, one bottom blister feed station, one insert card feed station, one top blister feed station and one finished package unload station, with the remaining stations used for operator product loading stations and customer furnished automation.

Starview's BSC II Series carousel type blister sealing machines can be designed to include optional features such as additional automatic feeders, bar code verifiers, etc. Additional PLC I/O's may be added for interface with customer supplied systems.

Specifications

<i>Model</i>	BSC II 16-1418	BSC II 16-1824
Nominal sealing area:	16" x 18"	18" x 24"
Total no. of sealing fixtures:	16	16
Open loading stations:	7	7
Bottom blister feeder:	Standard	Standard
Insert card feeder:	Standard	Standard
Top blister feeder:	Standard	Standard
Finished package unloader:	Standard	Standard
Maximum blister depth:	3.0"	3.0"
Max clamshell back height std:	2.5"	2.5"
Average cycle speed:	1 – 14 cpm	1 – 12 cpm
Approximate size:	79"D x 232"W x 67"H	152"D x 337"W x 72"H
Approximate weight:	8,000 lbs.	10,000 lbs.

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