



# Blister Packaging Equipment



**Starview Packaging Machinery, Inc.**

Toll free: 1-888-278-5555 / [www.starview.net](http://www.starview.net)



## SB, SSB & MS SERIES

# GENERAL PURPOSE SHUTTLE BLISTER SEALING MACHINES

- Table top and floor models offered
- Single and two-station designs
- Wide range of seal areas
- Heavy-duty Industrial design for long life
- Excellent for low volume users and cellular manufacturing



MS2-1824



SSB1-1418



SB1-1012

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# Description

**Starview's SB, SSB & MS Series** Manual Shuttle Blister Sealers are designed and built for industrial applications. These machines are simply designed for ease of operator training and operation. An efficient heating system keeps power consumption low. This series machines can adapt to seal blister packages for a wide range of products by simply changing the tooling.

These systems are competitively priced making them ideal for contract packagers or low volume equipment manufacturers. The SB, SSB & MS Series shuttle sealers will provide years of dependable performance with a minimum of maintenance.

# Specifications

<i>Model</i>	<b>SB1-1012</b>	<b>SB1-1418</b>	<b>SSB2-1418</b>
<b>Nominal sealing area:</b>	10" x 12"	14" x 18"	14" x 18"
<b>Number of open stations:</b>	1	1	1
<b>Floor stand:</b>	N/A	Standard	Standard
<b>Cycle counter:</b>	N/A	Optional	Optional
<b>Max blister depth:</b>	3.25"	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 6 cpm	1 – 6 cpm	1 – 6 cpm
<b>Approximate size:</b>	18"W x 24"D x 17"H	28"W x 34"D x 34"H	28"W x 52"D x 60"H
<b>Approximate weight:</b>	80 lbs.	180 lbs.	230 lbs.

  

<i>Model</i>	<b>MS2-1824</b>	<b>MS2-2430</b>	<b>MS2-2436</b>
<b>Nominal sealing area:</b>	18" x 24"	24" x 30"	24" x 36"
<b>Number of open stations:</b>	2	2	2
<b>Floor stand:</b>	Standard	Standard	Standard
<b>Cycle counter:</b>	Optional	Optional	Optional
<b>Max blister depth:</b>	3.25"	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 6 cpm	1 – 6 cpm	1 – 6 cpm
<b>Approximate size:</b>	34"W x 69"D x 60"H	42"W x 87"D x 60"H	48"W x 87"D x 60"H
<b>Approximate weight:</b>	600 lbs.	700 lbs.	800 lbs.

Specifications and model availability are subject to change without notice.

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## MR SERIES

# MANUAL ROTARY BLISTER SEALING MACHINES

- Economical for medium volume blister packaging and cellular manufacturing
- Heavy-duty industrial design floor model machine
- Small footprint conserves floor space
- Quick-change tooling for ease of changeover
- Two standard sealing areas offered to accommodate a range of package sizes



Standard MR2 manual rotary blister sealing machine with optional casters

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# Description

**Starview's MR Series** manual rotary type heat sealers are designed for low to medium volume production requirements where floor space is a consideration. These machines may be used for conventional carded blisters, full face blisters and half-clamshell styles as well as applications using Tyvek, foils and other heat sealable lidstock. The standard machines feature one sealing station with the second station used for load/unload.

**Starview's MR Series** manual rotary heat sealers are designed to include an optional cycle counter to keep track of the number of cycles sealed. Casters are offered that do not change the working height of the machine and make it easy to move from work cell to work cell.

# Specifications

<i>Model</i>	<b>MR2-1418</b>	<b>MR2-1824</b>
<b>Nominal sealing area:</b>	14" x 18"	18" x 24"
<b>Number of open stations:</b>	1	1
<b>Casters:</b>	Optional	Optional
<b>Cycle counter:</b>	Optional	Optional
<b>Maximum blister depth:</b>	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 6 cpm	1 – 6 cpm
<b>Approximate size:</b>	36"W x 41"D x 57"H	43"W x 49"D x 57"H
<b>Approximate weight:</b>	350 lbs.	400 lbs

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## RB SERIES

# ECONOMICAL ROTARY BLISTER SEALING MACHINES

- Four and six - station models offered
- Smooth and reliable table operation with heavy-duty cam indexer and variable frequency drive
- Heavy-duty Industrial design for long life
- Excellent for contract packagers, workshops and OEM's
- Economical price without compromising quality or features
- PLC machine control with LCD HMI



RB4-1418



RB6-1214

**Starview Packaging Machinery, Inc.**

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# Description

**Starview's RB Series** rotary type heat sealers are designed for medium to higher volume production requirements where an economical but simple to operate machine is required. These machines may be used for conventional carded blisters, full face blisters as well as applications using Tyvek, foils and other heat sealable lidstock. The RB Series units are available as four (4) station models with a 14" x 18" sealing area and six (6) station models with a 12" x 14" sealing area. The standard machines feature one sealing station with the remaining stations used for load/unload stations. Optional features for Starview's RB Series include casters for portability.

# Specifications

<i>Model</i>	<b>RB4-1418</b>	<b>RB6-1214</b>
<b>Sealing area:</b>	14" x 18"	12" x 14"
<b>Total no. of sealing fixtures:</b>	4	6
<b>Open loading stations:</b>	3	6
<b>Maximum blister depth:</b>	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 8 cpm	1 – 8 cpm
<b>Working height:</b>	36"	36"
<b>Approximate size:</b>	52"W x 60"D x 54"H	52"W x 60"D x 54"H
<b>Approximate weight:</b>	1,000 lbs.	1,000 lbs.

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## ERB SERIES

# SEMI-AUTOMATIC ROTARY BLISTER SEALING MACHINES

- Four, six and eight-station models offered
- Excellent for contract packagers, workshops and OEM's
- Smooth and reliable table operation with heavy-duty cam indexer and variable frequency drive
- Complete machine PLC control with color HMI
- Optional card feeder and finished package unloader available for most models to increase versatility



**ERB6-1824**  
*shown with Optional Self-standing Card Feeder  
and Self-standing Finished Package Unloader*



**ERB6-1418**

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## Description

**Starview's ERB Series** rotary type heat sealers are designed for medium to higher volume production requirements. These machines may be used for conventional carded blisters, full face blisters and halfclamshell styles as well as applications using Tyvek, foils and other heat sealable lidstock. The standard machines feature one sealing station with the remaining stations used for load/unload stations.

**Starview's ERB Series** rotary heat sealers are designed to include an optional automatic card feeding system and automatic package discharge system on most models. These are self-standing and may be purchased and attached to the machine at any time. A quick-change face plate mechanism as well as an adjustable sealing cylinder stroke option is offered to improve productivity and reduce set-up times.

## Specifications

<i>Model</i>	<b>ERB4-1418</b>	<b>ERB4-1822</b>	<b>ERB4-1824</b>
<b>Sealing area:</b>	14" x 18"	18" x 22"	18" x 24"
<b>Open loading stations:</b>	3	3	3
<b>Sealing pressure:</b>	2,900 lbs @ 100 psi	5,025 lbs @ 100 psi	10,000 lbs @ 100 psi
<b>Opt Card feeder:</b>	Self-standing	Self-standing	Self-standing
<b>Opt package unloader:</b>	Self-standing	Self-standing	Self-standing
<b>Maximum blister depth:</b>	3.25"	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 15 cpm	1 – 12 cpm	1 – 15 cpm
<b>Approximate size:</b>	55"W x 64"D x 63"H	65"W x 73"D x 63"H	65"W x 73"D x 63"H
<b>Approximate weight:</b>	1,200 lbs.	1,250 lbs.	1,300 lbs.
<i>Model</i>	<b>ERB6-1418</b>	<b>ERB6-1822</b>	<b>ERB6-1824</b>
<b>Sealing area:</b>	14" x 18"	18" x 22"	18" x 24"
<b>Open loading stations:</b>	5	5	5
<b>Sealing pressure:</b>	2,900 lbs @ 100 psi	5,025 lbs @ 100 psi	10,000 lbs @ 100 psi
<b>Opt Card feeder:</b>	Self-standing	Self-standing	Self-standing
<b>Opt package unloader:</b>	Self-standing	Self-standing	Self-standing
<b>Maximum blister depth:</b>	3.25"	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 15 cpm	1 – 12 cpm	1 – 15 cpm
<b>Approximate size:</b>	65"W x 73"D x 63"H	89.5"W x 98"D x 69"H	88"W x 98"D x 63"H
<b>Approximate weight:</b>	1,300 lbs.	1,400 lbs.	1,500 lbs.

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# Specifications

<i>Model</i>	<b>ERB8-1418</b>	<b>ERB8-1822</b>	<b>ERB8-1824</b>
<b>Sealing area:</b>	14" x 18"	18" x 22"	18" x 24"
<b>Open loading stations:</b>	7	7	7
<b>Sealing pressure:</b>	2,900 lbs @ 100 psi	5,025 lbs @ 100 psi	10,000 lbs @ 100 psi
<b>Opt Card feeder:</b>	Self-standing	Self-standing	Self-standing
<b>Opt package unloader:</b>	Self-standing	Self-standing	Self-standing
<b>Maximum blister depth:</b>	3.25"	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 15 cpm	1 – 12 cpm	1 – 15 cpm
<b>Approximate size:</b>	81"W x 91"D x 63"H	96"W x 107"D x 63"H	120"W x 120"D x 64"H
<b>Approximate weight:</b>	1,700 lbs.	2,200 lbs.	2,500 lbs.

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## FAB4 Series

# FULLY AUTOMATIC ROTARY BLISTER SEALING MACHINES

- Complete PLC machine control with color touch screen HMI
- Electrically driven Blister feeder, Card Feeder and Finished Package Unloader Standard
- Designed for single operator – high speed operation
- Models with nominal sealing areas of 10 x 12 inches and 12 x 16 inches available
- Ideal for work cell and contract manufacturing
- Heavy-duty industrial design floor model machine



**FAB4-1216**  
*shown with optional casters  
and light tower*



**FAB4-1012**  
*shown with optional casters*

# Description

**Starview's FAB4 Series** fully automated rotary type blister sealing machines are ideal for cellular manufacturing or JIT production. Given the proper conditions these machines are capable of up to 22 cycles per minute in production. The FAB Series automated rotary blister sealing machines are built with the capability to feed blister(s), blister card(s) and discharge finished packages when proper tooling is installed. These machines may be used for conventional carded blisters, full face blisters and mock-clamshell styles. The FAB4 Series machines are available with nominal sealing areas of 10 x 12 inches and 12 x 16 inches.

For automatic blister packaging machines capable of higher production rates or with additional open stations for product loading or automation please consider Starview's FAB6/FAB8 Rotary, BSC Carousel or CBS Inline Series machines.

# Specifications

<i>Model</i>	<b>FAB4-1012</b>	<b>FAB4-1216</b>
<b>Nominal sealing area:</b>	10" x 12"	12" x 16"
<b>Open loading stations:</b>	1	1
<b>Blister feeder:</b>	Standard	Standard
<b>Card feeder:</b>	Standard	Standard
<b>Finished package unloader:</b>	Standard	Standard
<b>Maximum blister depth:</b>	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 22 cpm	1 – 20 cpm
<b>Approximate size:</b>	55"D. x 66"W x 65"H	63"D. x 87"W x 59"H
<b>Approximate weight:</b>	1,500 lbs.	2,000 lbs.

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## FAB SERIES

# FULLY AUTOMATIC ROTARY BLISTER SEALING MACHINES

- Complete machine PLC control with color HMI
- Blister feeder, Card Feeder and Finished Package Unloader Standard
- Heavy-duty industrial design floor model machine
- Smooth and reliable table operation with heavy-duty cam indexer and AC variable frequency drive
- Excellent for high volume OEM's and contract packagers



FAB8-1418



FAB6-1418



FAB8-1824-3

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# Description

**Starview's FAB Series** fully automated rotary type blister sealing machines are ideal for high volume or JIT production. Given the proper conditions these machines are capable of up to 20 cycles per minute in production. The FAB Series automated rotary blister sealing machines are built with the capability to feed blister(s), blister card(s) and discharge finished packages when proper tooling is installed. These machines may be used for conventional carded blisters, full face blisters and half-clamshell styles.

**Starview's FAB Series** may be equipped with an optional quick-change assembly to reduce changeover times when relieved face plates are utilized. One additional feeder may also be added to the machine to provide reduced labor content when the product is flat and can be fed from a conventional feeder magazine or for producing double card trapped blister packages.

# Specifications

<i>Model</i>	<b>FAB6-1418</b>	<b>FAB6-1824</b>	<b>FAB8-1418</b>	<b>FAB8-1824</b>
<b>Nominal sealing area:</b>	14" x 18"	18" x 24"	14" x 18"	18" x 24"
<b>Open loading stations:</b>	2	2	4	4
<b>Blister feeder:</b>	Standard	Standard	Standard	Standard
<b>Card feeder:</b>	Standard	Standard	Standard	Standard
<b>Finished package unloader:</b>	Standard	Standard	Standard	Standard
<b>Maximum blister depth:</b>	3.5"	3.5"	3.5"	3.5"
<b>Average cycle speed:</b>	1 – 18 cpm	1 – 14 cpm	1 – 18 cpm	1 – 16 cpm
<b>Approximate size:</b>	100"W x 85"D x 65"H	110"W x 120"D x 84"H	112"W x 101"D x 65"H	130"W x 130"D x 84"H
<b>Approximate weight:</b>	1,500 lbs.	2,500 lbs.	1,900 lbs.	2,900 lbs.

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## BSC SERIES

# FULLY AUTOMATIC CAROUSEL BLISTER SEALING MACHINES

- Ideal for high volume blister packaging
- Includes automatic card feeder, blister feeder & finished package unloader
- Heavy-duty industrial design and construction for trouble-free service & long life
- 9 open stations for product loading or customer furnished automation standard.
- Machine designs with additional stations available
- Available with medium and large sealing areas



Typical BSC Series Machine

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# Description

**Starview's BSC Series** carousel type blister sealers are designed for high volume production requirements. Sixteen (16) station machines are standard; however, units can be manufactured with anywhere from twelve (12) to twenty (20) or more stations. The BSC machines may be used for conventional carded blisters, full face blisters, trapped blister packages and half-clamshell styles including applications using Tyvek, foils and other heat sealable lidstock. The standard BSC machines feature an automatic blister feeder, an automatic card feeder, a heated sealing press and a finished package unloader, with the remaining stations used for operator product loading stations and customer furnished automation.

# Specifications

<i>Model</i>	<b>BSC14-1618</b>	<b>BSC16-1824</b>
<b>Nominal sealing area:</b>	16" x 18"	18" x 24"
<b>Total no. of sealing fixtures:</b>	16	16
<b>Open loading stations:</b>	9	9
<b>Blister feeder:</b>	Standard	Standard
<b>Card feeder:</b>	Standard	Standard
<b>Finished package unloader:</b>	Standard	Standard
<b>Maximum blister depth:</b>	3.25"	3.25"
<b>Average cycle speed:</b>	1 – 15 cpm	1 – 12 cpm
<b>Approximate size:</b>	256" x 89" x 76"H	337" x 152" x 104"H
<b>Approximate weight:</b>	4,700 lbs.	6,000 lbs.

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## CBS SERIES

# FULLY AUTOMATIC INLINE BLISTER SEALING MACHINES

- 7 open stations for product loading or customer furnished automation
- For high volume blister packaging where inline design is preferred
- Includes automatic card feeder, blister feeder & finished package unloading
- Optional finished package transfer mechanism offered
- Extra large Format 14" x 28" sealing area



CBS Series Inline machine shown with card and blister feeders, optional product detection station, light tower and finished package unloader.

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# Description

**Starview's CBS Series** Automated Inline Conveyor type blister sealing machines are ideal for high volume or JIT production. Given the proper conditions these machines are capable of up to 20 cycles per minute in production. The Automated Inline Conveyor blister sealing machines are built with the capability to feed blister(s), blister card(s) and discharge finished packages when proper tooling is installed. With seven (7) open loading stations these machines are ideal for automated product loading or where multiple items are to be placed in a single package. Machines with other sealing areas and different numbers of stations are also available.

**Starview's CBS Series** Automated Inline Conveyor type blister sealing machines can be designed to include optional features such as additional automatic feeders, pick and place transfer mechanisms on finished package out-feed and discharge conveyors. Additional PLC I/O's may be added for interface with customer supplied systems.

# Specifications

<i>Model</i>	<b>CBS30-1428</b>
<b>Nominal sealing area:</b>	14" x 28"
<b>Total no. of sealing fixtures:</b>	30
<b>Open loading stations:</b>	7
<b>Blister feeder:</b>	Standard
<b>Card feeder:</b>	Standard
<b>Finished package unloader:</b>	Gravity drop standard / Transfer mechanism optional
<b>Maximum blister depth:</b>	3.5"
<b>Average cycle speed:</b>	1 – 20 cpm
<b>Approximate size:</b>	228"W x 60"D x 67"H
<b>Approximate weight:</b>	5,000 lbs.

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